

## HYGARD® BR 1250 POLYCARBONATE SHEET

### BALLISTIC GLAZING - LEVEL 3

Hygard BR1250 ballistic grade sheet is a 1.250", 4-ply polycarbonate laminate that meets UL 752 Level 3 rating for .44 Magnum ballistic attack, HP White TP 0500 Level IV, and ASTM F 1233 Class 5. Unlike glass-clad products, this all-polycarbonate laminate resists spalling and white-out after repeated high force and ballistic impacts, an advantage in maintaining visibility of a threat during an attack. All Hygard products incorporate TUFFAK polycarbonate sheet produced for high optical quality in security glazing laminates. Exterior surfaces have a proprietary TUFFAK AR hardcoat that facilitates cleaning and resists marring, chemical, and graffiti attack. Applications include security doors, windows, and other areas that require these specific levels of protection. Hygard BR1250 sheet has a seven (7) year Limited Product Warranty against coating failure, yellowing, and hazing. The terms of the warranty are available upon request.

### APPLICATIONS

Government and detention facilities, banks, specialty retailers, 24 hour convenience stores, cash transaction windows

### TYPICAL PROPERTIES\*

| Property            | Values          |
|---------------------|-----------------|
| Gauge / Tolerance   | 1.30 in ± 5%    |
| Weight              | 8.1 lbs / sq ft |
| Shading Coefficient | 0.81            |
| U-Value             | 0.51            |
| Light Transmission  | 72%             |

\*Typical properties are not intended for specification purposes

### PRODUCT PERFORMANCE RATINGS

#### BALLISTIC

UL 752 Level 3 (.44 Magnum lead semi-wadcutter gas checked)  
 NIJ Level II, Level IIIA  
 FORCED ENTRY & CONTAINMENT  
 ASTM F 1233.08 Class 5 Body Passage  
 ASTM F 1233.08 Class 2.5 Contraband Passage  
 ASTM F 1915.03 Grade 1  
 H.P. White TP 0500.03 Level IV Sequence 43-44

#### AGENCY INFORMATION

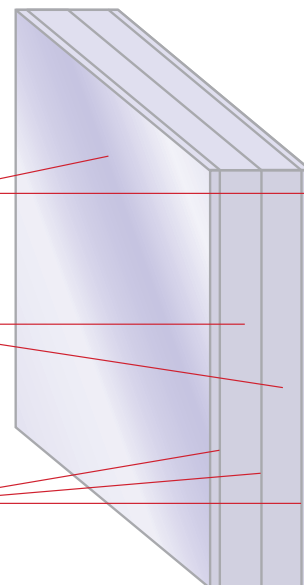
Combustibility Class CC1  
 ICC-ES ESR-2728  
 Florida Building Code 2017  
 Miami-Dade NOA: NOA  
 UL File: BP6864

### Hygard BR1250 EX Sheet Construction

1/8" TUFFAK AR-1 sheet

1/2" TUFFAK sheet

Interlayer Bond



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## Glazing recommendations

- » Structural security framing systems with equal or greater forced entry and/or ballistics ratings as the selected Hygard laminate are recommended
- » Hygard laminate should be cut to allow for a minimum of one (1) inch edge engagement in the frame, with sufficient rabbet depth for material expansion (approx. 1/16"/ft.)
- » Use wet or dry sealants/gaskets that are compatible with polycarbonate
- » Remove protective masking after glazing operations are completed and before prolonged exposure to direct sunlight, moisture, or high temperature

## Standard sheet size

48" x 60", 48" x 72", 38" x 78", 38" x 96", 48" x 96", 60" x 72", 60" x 96"

## Product specification

Hygard BR1250 polycarbonate laminate:

- » Four-ply, clear TUFFAK polycarbonate sheet constructed as follows:
  - 1/8" TUFFAK AR-1 abrasion resistant surface
  - Polyurethane bonding interlayer
  - 1/2" TUFFAK polycarbonate sheet
  - Polyurethane bonding interlayer
  - 1/2" TUFFAK polycarbonate sheet
  - Polyurethane bonding interlayer
  - 1/8" TUFFAK AR-1 abrasion resistant surface

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use are beyond our control. We recommend that the prospective user determine the suitability of our materials and suggestions before adopting them on a commercial scale.

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